

FIG. 1

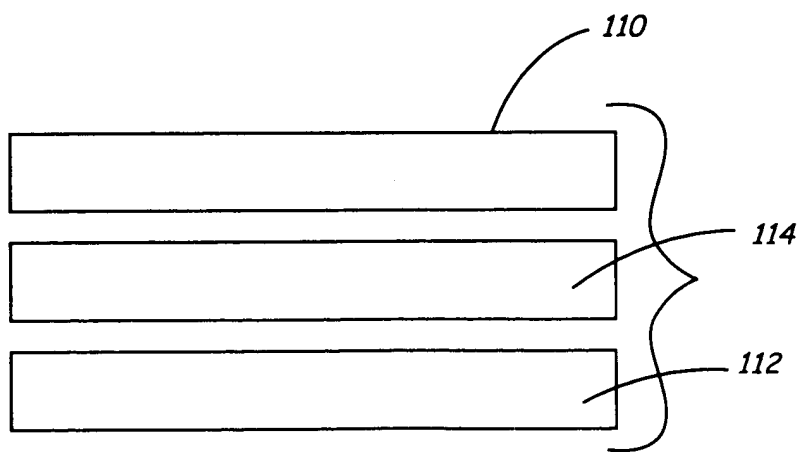


FIG. 4

2025-01-06 10:07:50

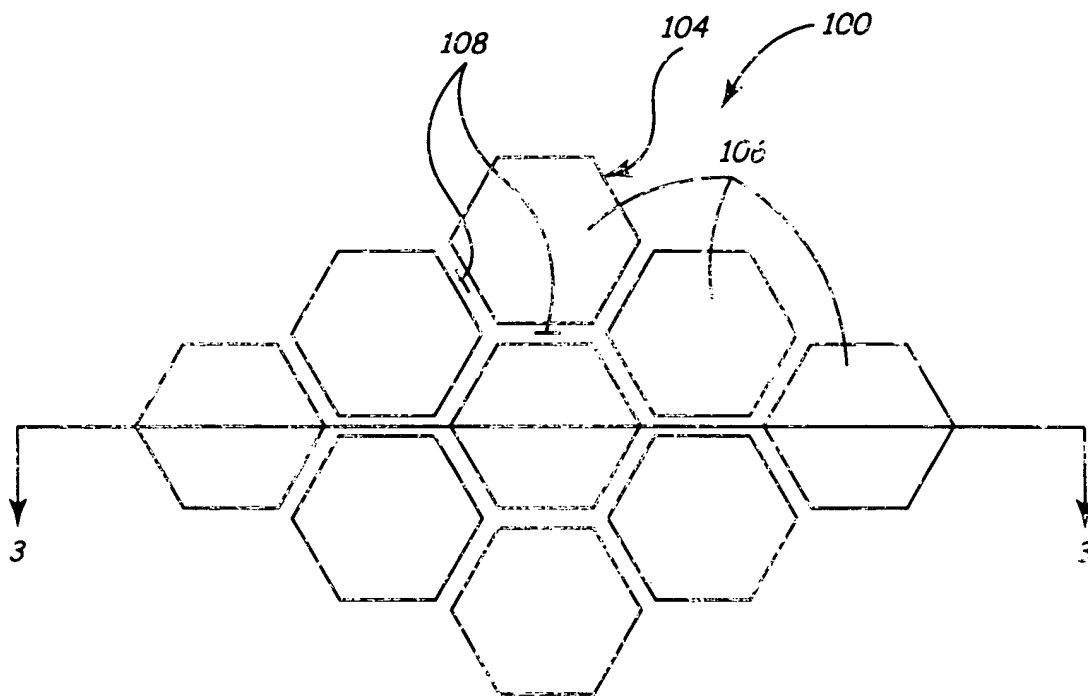


FIG. 2

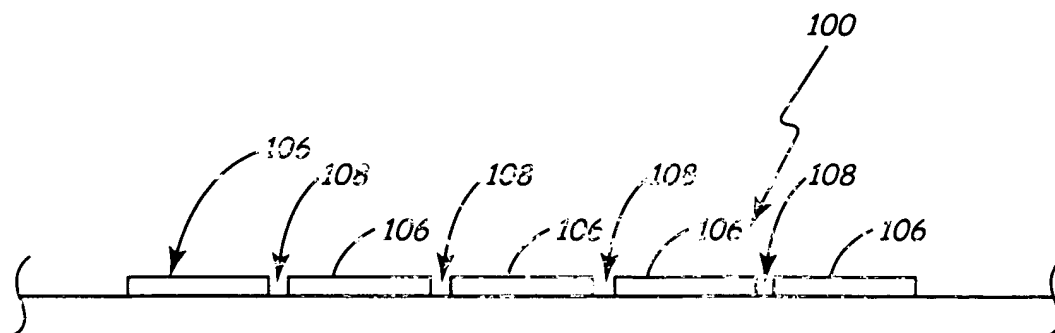


FIG. 3

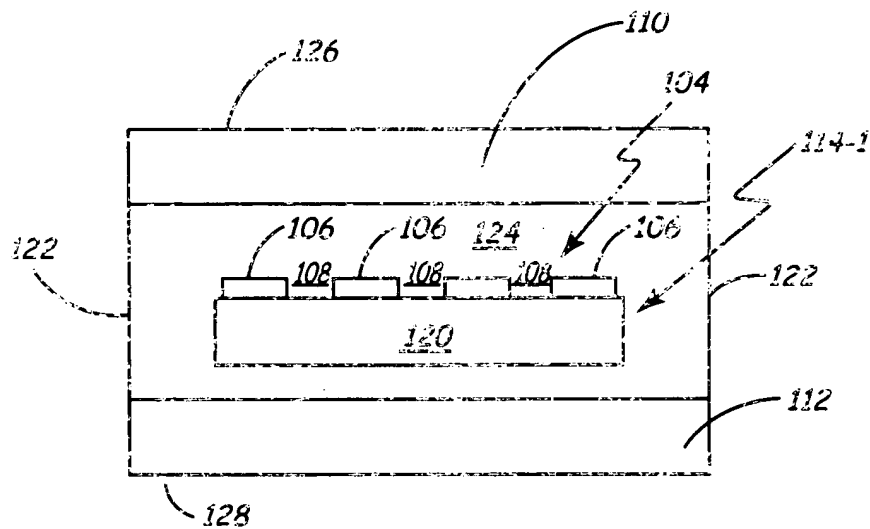


FIG. 5

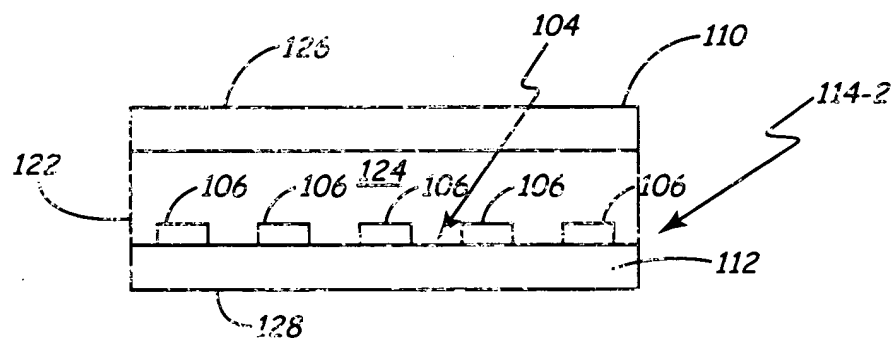


FIG. 6

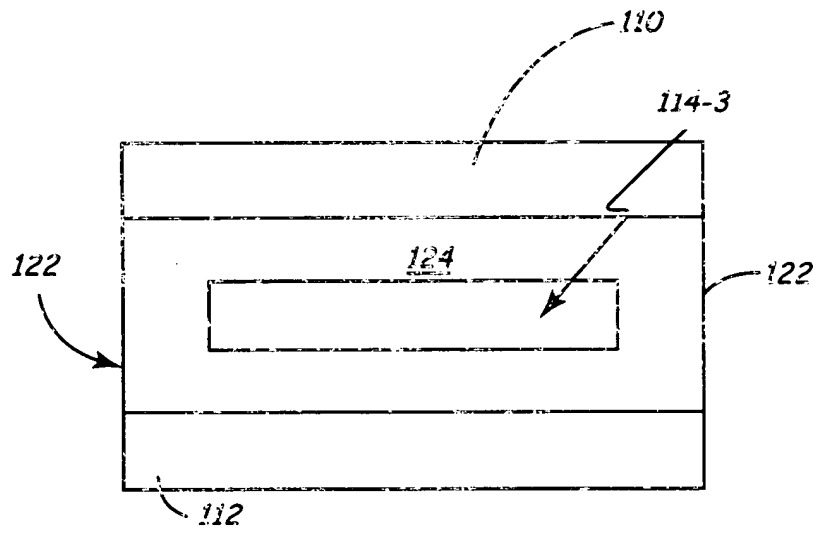


FIG. 7

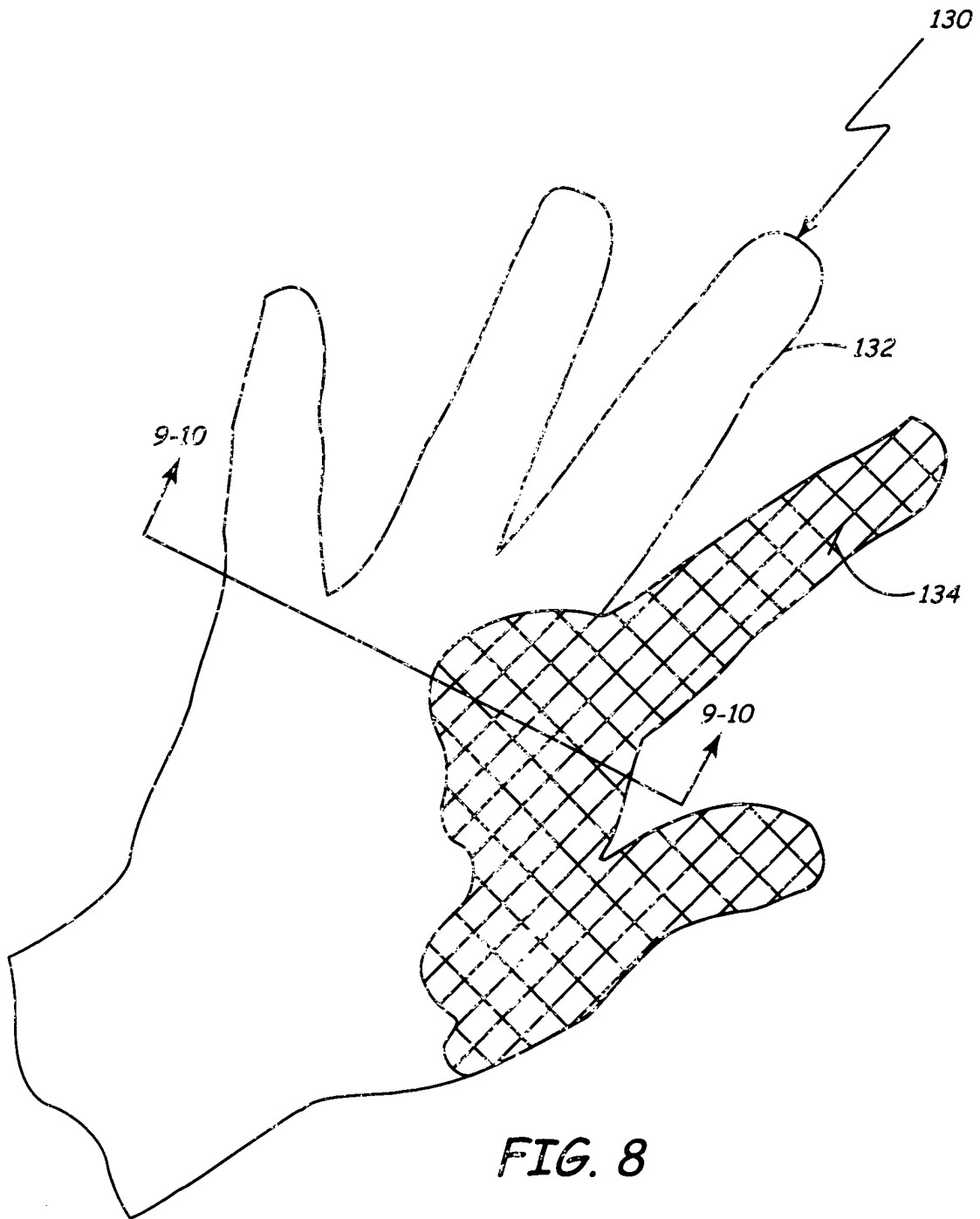


FIG. 8

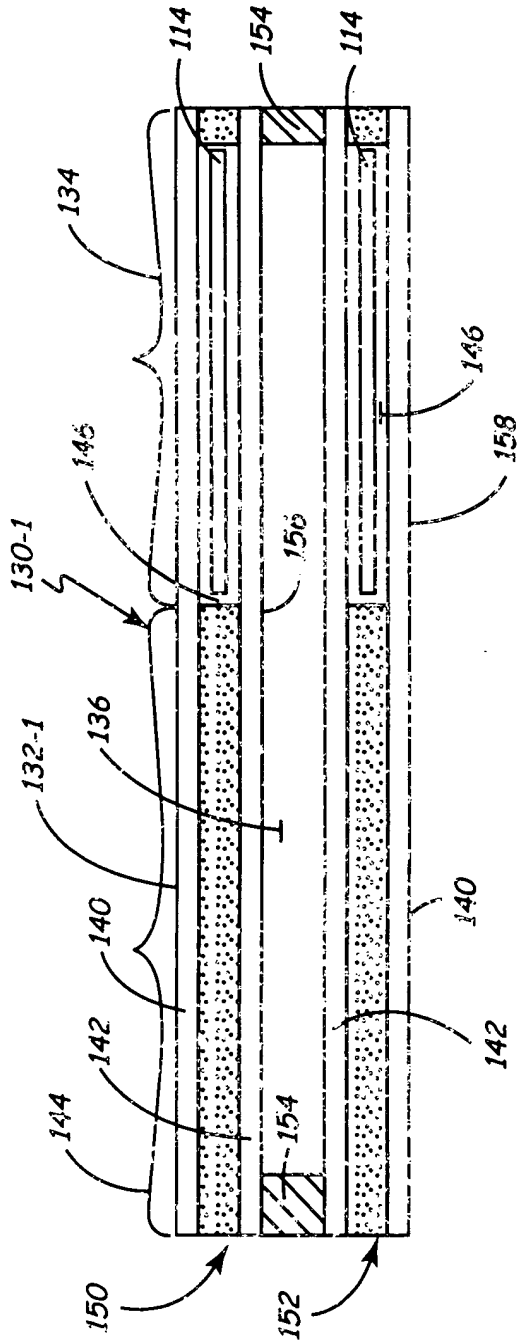


FIG. 9

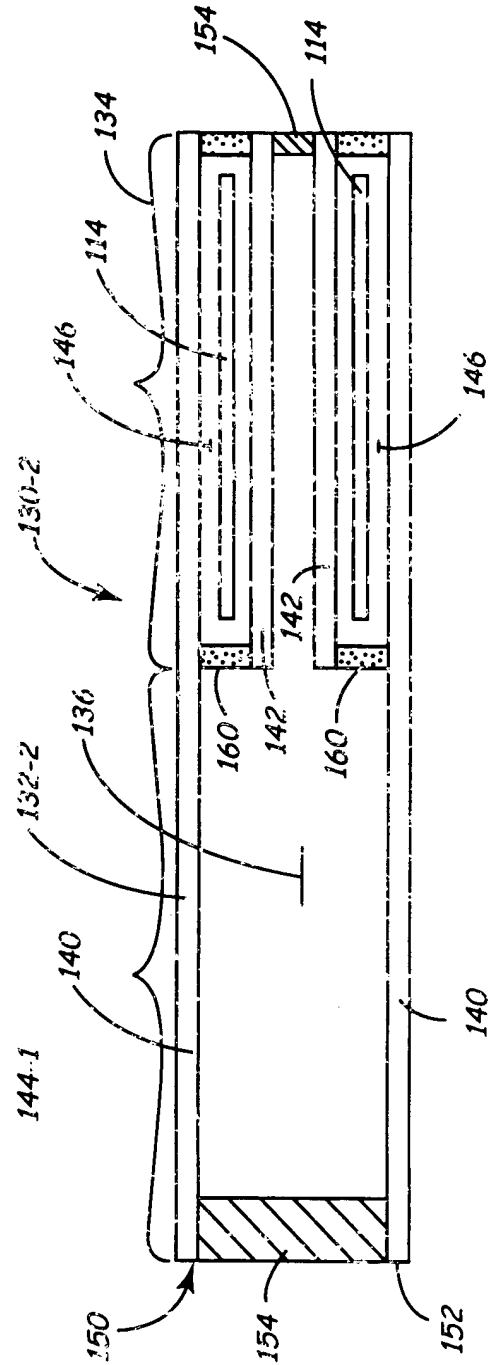


FIG. 10

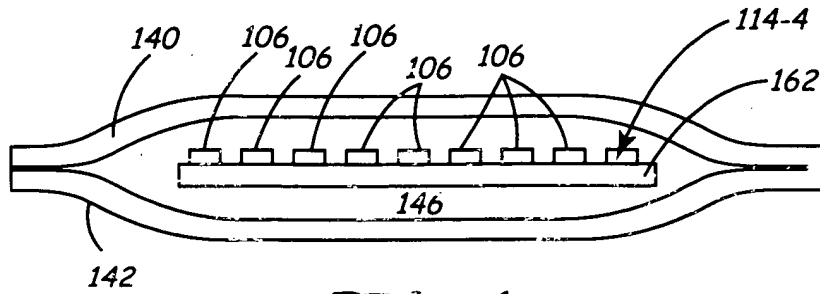


FIG. 11

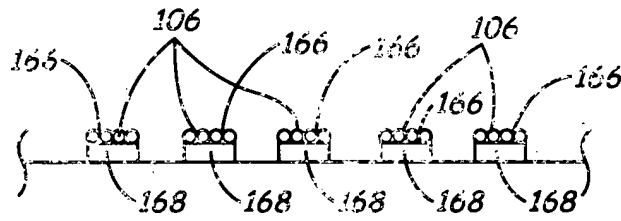


FIG. 12

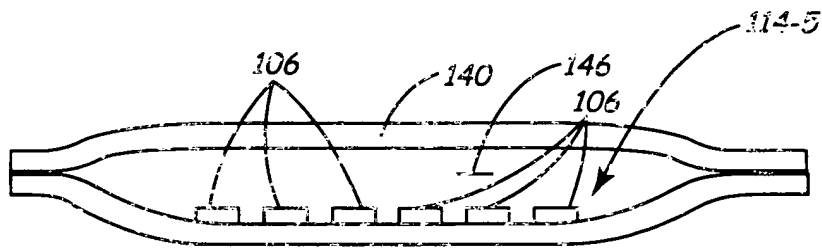


FIG. 13

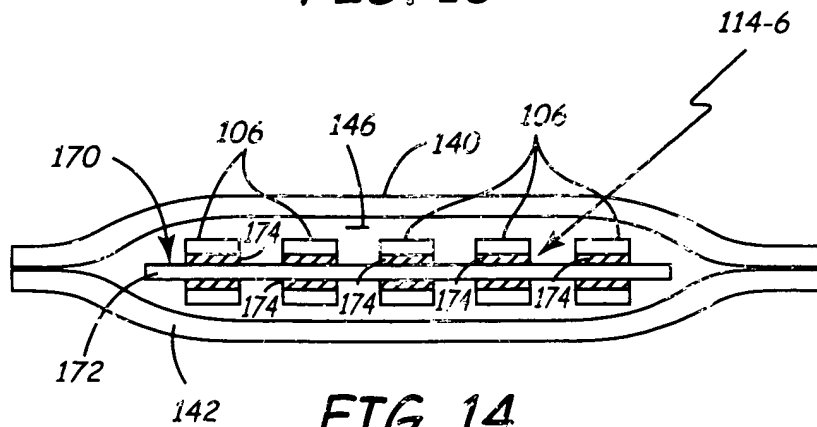


FIG. 14

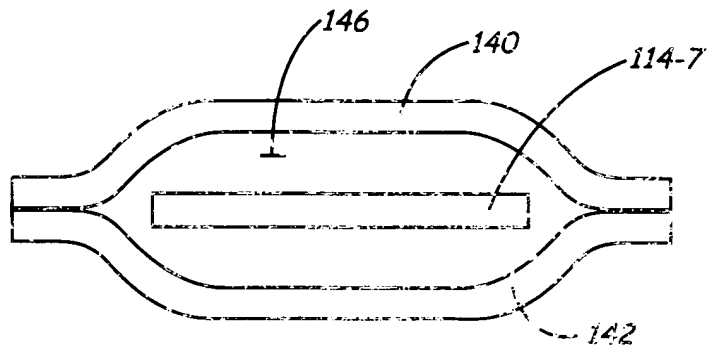


FIG. 15

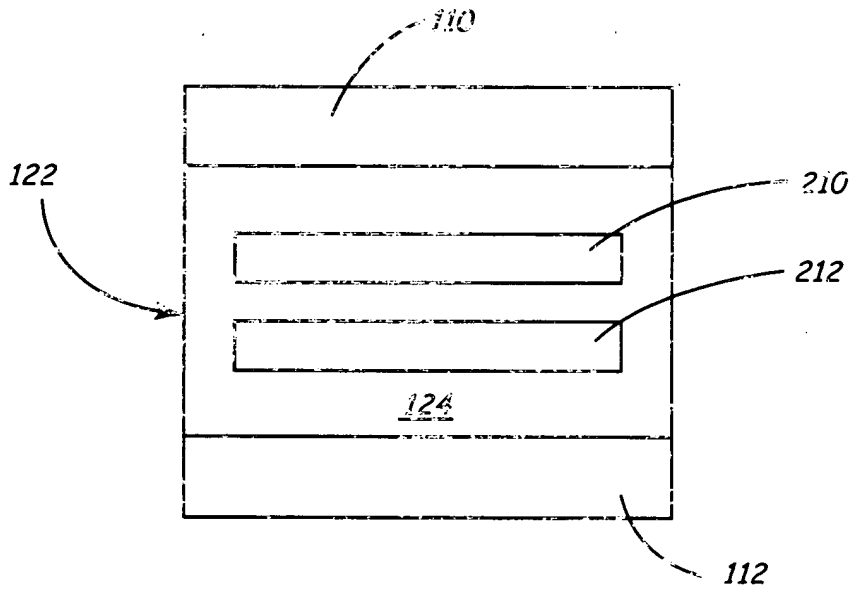
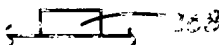


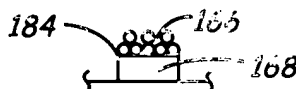
FIG. 18

BEGIN

DEPOSIT A CURABLE RESIN OR
GUARD PLATE MATERIAL
ON THE SUBSTRATE



SPRAYING A FIRST EXPOSED
SURFACE OF THE UNCURED
RESIN OR GUARD PLATE WITH
GLASS BEAD OR LIKE PARTICLES



EXPOSING THE CURABLE
MATERIAL OR RESIN TO A UV
OR RADIATION SOURCE
THROUGH A SECOND SURFACE
OF THE GUARD PLATE

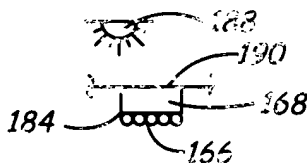


FIG. 16

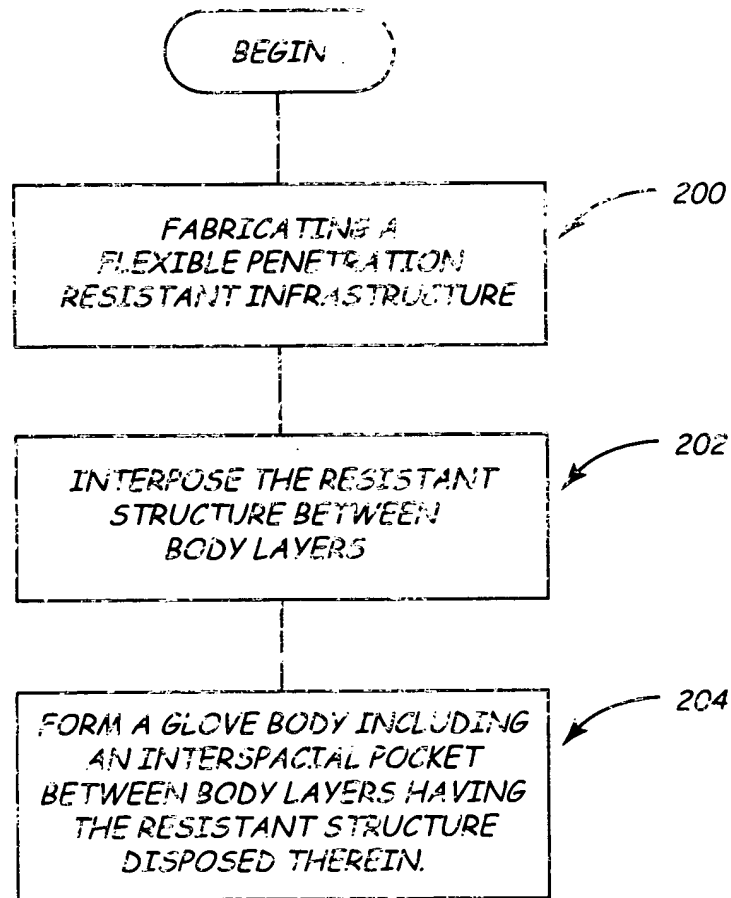


FIG. 17